

Work Order ID 71524

Wednesday, July 06, 2011 7:14:21 AM

Page 1

Item ID: D206-642-312

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube RH

Start Date: 7/6/2011 Start Qty: 1.00

Required Date: 7/8/2011 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D206-642

N

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-312 CHG006

8/1/07/14

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

JB

11/07/06

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/1/07/14

B69953

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Item ID: D206-642-312

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube RH

Start Date: 7/6/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/8/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-312 Location: _____ PPP Rev: _____								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

4/7/11

11/7/11

ME
11-07-11

Picklist Print

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Work Order ID: 71524

Parent Item: D206-642-312

Parent Item Name: Skidtube RH



Start Date: 7/6/2011

Required Date: 7/8/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: J 05.10.11 Added D3429-1 per CHG004 KJ/CP/JLM/EC
 IPP Rev: K 07-12-04 ECN 1080p DD verified by: ec
 IPP Rev: L 08-09-29 as per DSI9421 DD verified by: EC IPP Rev: M
 09-03-02 as per DSI9440 rev.a verified by: EC
 IPP Rev: N 09-03-03 as per DSI9421 rev.b verified by: EC IPP Rev: O
 as per REV.N DD 10.04.19 verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D206-642-341

Manufactured

No

110

Each

3.0000

1

1



Replacement Skidtube

Location

Loc Qty

Loc Code

FG082

3

36550

1

44043

1

44044

1

D206-648-013

Manufactured

No

110

Each

6.0000

1

1



GHW Modification

Location

Loc Qty

Loc Code

FG120

6

68347

4

69933

2

D2932-2

Manufactured

No

110

Each

6.0000

1

1



Saddle RH Out, 206

Location

Loc Qty

Loc Code

ST421

3

67253

3

ST428

3

69027

3

69953

69933

69027

11/07/06

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Work Order ID: 71524

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

Start Date: 7/6/2011

Required Date: 7/8/2011

Start Qty: 1.00

Required Qty: 1.00

D2933-2

Manufactured No

110 Each

4.0000

1

1



Saddle RH In, 206

Location

Loc Qty

Loc Code

ST421

2

67254

2

ST428

2

69029

2

Manufactured No

110 Each

3.0000

1

1

D2938-2



Saddle RH Out, 206

Location

Loc Qty

Loc Code

ST421

2

67255

2

ST428A

1

69036

1

Manufactured No

110 Each

4.0000

1

1

D2939-2



Saddle RH In, 206

Location

Loc Qty

Loc Code

ST421

2

67256

2

ST428A

2

69031

2



JB

69029
JB

69036
JB 11/07/06

69031

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Work Order ID: 71524

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

Start Date: 7/6/2011

Required Date: 7/8/2011

Start Qty: 1.00

Required Qty: 1.00

AN3-41A

Purchased No

110 Each

315.0000 8



Bolt

Location

Loc Qty

Loc Code

ST354

315

116191

200

117794

35

118112

80

117794

D2652

Manufactured No

110 Each

458.0000 16



Bushing

Location

Loc Qty

Loc Code

FG

44

31985

44

ST019

414

68102

200

68941

12

70683

102

70969

100

68102

MS21042L3

Purchased No

110 Each

1,881.000 8



Nut

Location

Loc Qty

Loc Code

ST300

1881

116549

207

117441

800

117601

400

117885

474

116549

AN960JD10

NAS1149D0363J

Purchased No

110 Each

0.0000 8



Washer

117291

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Work Order ID: 71524

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

Start Date: 7/6/2011

Required Date: 7/8/2011

Start Qty: 1.00

Required Qty: 1.00

AN5-10A

Purchased

No

110

Each

336.0000

4

4



Bolt



117313 JB

[Handwritten signature]

Location

Loc Qty

Loc Code

ST337

336

116704

32

117795

125

117872

99

118191

80

AN5-11A

Purchased

No

110

Each

122.0000

4

4



Bolt



117313 JB

[Handwritten signature]

Location

Loc Qty

Loc Code

ST337

122

117313

62

118191

60

AN960JD516

NAS1149D0563J

Purchased

No

110

Each

0.0000

8

8



Washer

AN4-6A

Purchased

No

110

Each

1,058.000

12

12



Bolt



118206 JB 11/07/06

Location

Loc Qty

Loc Code

ST356

858

116400

258

116924

400

117872

200

ST358

200

117514

200

116400

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Work Order ID: 71524

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

Start Date: 7/6/2011

Required Date: 7/8/2011

Start Qty: 1.00

Required Qty: 1.00

AN960JD416 NAS1149D0463J Purchased No

110 Each

0.0000

24 24

Washer
MS21042L4 Purchased No

110 Each

4,592.000

12 12

Nut

Location

Loc Qty

Loc Code

ST300

4592

117441

2303

117601

789

117885

1500

110 Each

24.0000

1 1

D3407-043 Manufactured No

Tow Ring

Location

Loc Qty

Loc Code

ST420

10

69662

4

71040

6

ST464

14

68339

2

69540

12

110 Each

112.0000

1 1

D3456-1 Manufactured No

Washer

Location

Loc Qty

Loc Code

FG

7

25701

7

ST054

105

66848

3

69774

2

71033

50

71165

50

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Work Order ID: 71524

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

Start Date: 7/6/2011

Required Date: 7/8/2011

Start Qty: 1.00

Required Qty: 1.00

D3457-1

Manufactured No

110 Each

58.0000

2 2



Washer

Location

Loc Qty

Loc Code

FG

10

32409

10

ST054

48

67779

8

70774

40

M521043-4

Purchased No

110 Each

897.0000

1 1



Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

857

117601

357

117793

500

AN4C5A

Purchased No

110 Each

515.0000

1 1



BOLT

Location

Loc Qty

Loc Code

FP-B

110

112243

110

ST345

405

112243

405

AN960C416

NAS1149C0463
R

Purchased No

110 Each

0.0000

1 1



washer

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Work Order ID: 71524



Parent Item: D206-642-312



Parent Item Name: Skidtube RH

Start Date: 7/6/2011

Required Date: 7/8/2011

Start Qty: 1.00

Required Qty: 1.00

D3413-1

Manufactured No

110 Each

19.0000



Ring



JB

Location

Loc Qty

Loc Code

ST420

15

62961

8

66387

7

ST473

4

66945

4

62961

D2712

Manufactured No

110 Each

531.0000



Set Screw



10

JB

Location

Loc Qty

Loc Code

FG

50

29962

50

ST012

231

66955

231

ST021

250

71160

250

66955

D2934

Manufactured No

110 Each

44.0000



Saddle Spacer



2

2

JB 11/07/06

Location

Loc Qty

Loc Code

FG

6

31929

6

ST027

38

67585

10

69745

28

67585

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Work Order ID: 71524

Parent Item: D206-642-312

Parent Item Name: Skidtube RH



Start Date: 7/6/2011

Required Date: 7/8/2011

Start Qty: 1.00

Required Qty: 1.00

D2935

Manufactured No

110

Each

85.0000

2

2



Saddle Spacer



JB 11/07/06

Location

Loc Qty

Loc Code

ST027

85

66564

34

70770

51

66564

4.5 206 L/L-1/L-3/L-4/407 LOW & HIGH GEAR SKIDTUBES

Item	Qty -311	Qty -312	Qty -341	Qty -347	Qty -013	Part Number	Description
	X					D206-642-311	SKIDTUBE INSTALLATION, LH
		X				D206-642-312	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-341	SKIDTUBE
				X		D206-642-347	WEARSHOE KIT (REPLACES -343)
	1	1			X	D206-648-013	GROUND HANDLING KIT
1			1			D2650-5	SKIDTUBE ASSEMBLY
2A			14			D2651-1	* PLUG ⁽¹⁾
2B			14			D2651-3	* O-RING ⁽¹⁾
3			1			D2646	* AFT CAP ⁽¹⁾
4			2			MS27039-1-08	* SCREW ⁽¹⁾
5			2			AN960JD10L	* WASHER ⁽¹⁾
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1				D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, LH
7		1				D2933-2	SADDLE, FWD IN, RH
8	1					D2938-1	SADDLE, AFT OUT, LH
8		1				D2938-2	SADDLE, AFT OUT, RH
9	1					D2939-1	SADDLE, AFT IN, LH
9		1				D2939-2	SADDLE, AFT IN, RH
10	8	8				AN3-41A	BOLT
11	16	16				D2652	BUSHING
12A	8	8				MS21042-3	NUT (OR MS21042L3)
12B	8	8				AN960JD10	WASHER
13	4	4				AN5-10A (OR AN5-11A)	* BOLT ⁽²⁾
14	4	4				AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
15	8	8				AN960JD516	WASHER
16	12	12				AN4-6A	BOLT
17	24	24				AN960JD416	WASHER
18	12	12				MS21042-4	NUT (OR MS21042L4)
20A			6	6		D3537-1	WEARPAD (REPLACES D2648-3)
21A			1	1		D3537-3	WEARPAD (REPLACES D3429-1)
22A			1	1		D3535-11	WEARSHOE (REPLACES D2656-11)
22B			1	1		D3536-11	GASKET
23A			1	1		D3535-23	WEARSHOE (REPLACES D2656-23)
23B			1	1		D3536-23	GASKET
24A			1	1		D3535-35	WEARSHOE (REPLACES D2656-35)
24B			1	1		D3536-35	GASKET
26A			54	54		MS27039C1-08	SCREW
26B			54	54		AN960C10L	WASHER
26C			54			ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1				D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
31	1	1				D3456-1	WASHER
32	1	1				D3457-1	WASHER
33	1	1				MS21043-4	NUT
34	1	1				AN4C5A	BOLT
35	1	1				AN960C416	WASHER
36	1	1				D3413-1	RING (REPLACES D2655)
37	10	10				D2712	SET SCREW
38	2	2				D2934	SADDLE SPACER
39	2	2				D2935	SADDLE SPACER
40					2	D3414-041	GHW LUG (REPLACES D2659)
41					4	AN3C37A	BOLT
42					8	D2652	BUSHING
43					4	MS21043-3	NUT
44					4	AN960C10	WASHER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D2650-5 ASSEMBLY ABOVE⁽²⁾ CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Revision: N

Date: 09.09.09